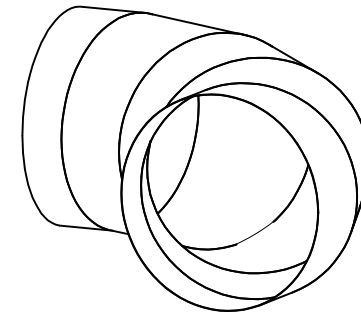
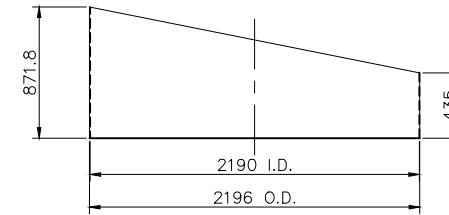


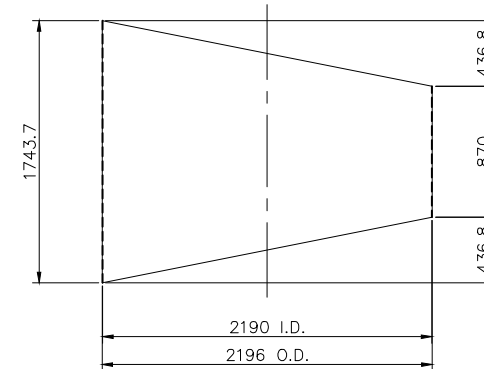
DETAIL OF 90° BEND FOR DUCT Ø 2190 - D20



ISOMETRIC VIEW



DETAIL OF ITEM No. 2



DETAIL OF ITEM No. 3 & 4

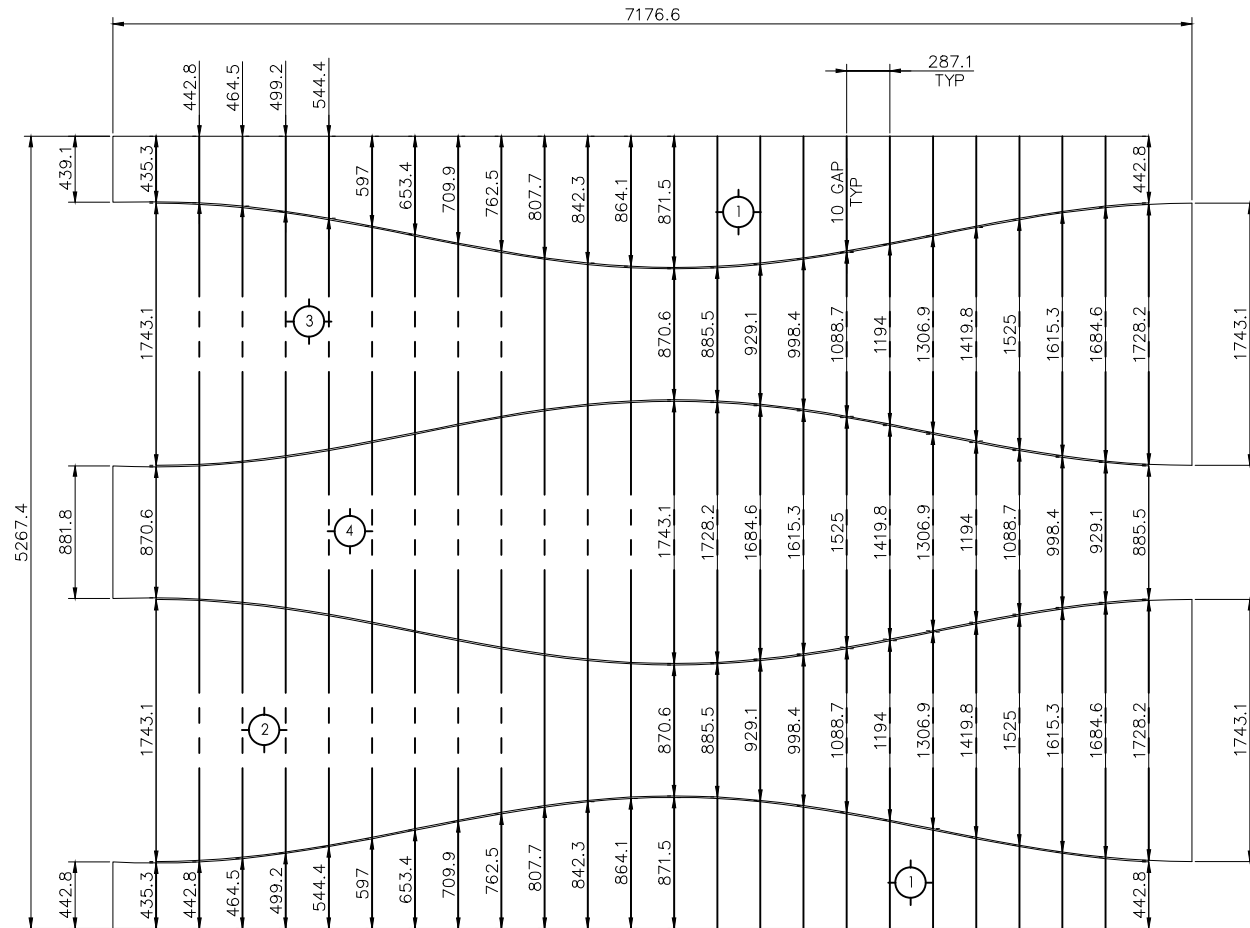


PLATE CUTTING METHOD OF BEND - D20

MATERIAL LIST						
ERECTION Mark	Mark	Size	Grade	Qty.	Length	Weight
	D21	PL 3 THK. x 5268	S235 JR	1	7177	897.00
TOTAL						897.00 KG.

ASSEMBLY MK'D D20
QTY. 2 NOS. REQ'D.

GENERAL NOTES:
 1. ALL DIMENSIONS ARE IN MM, AND ALL LEVELS ARE IN M.
 2. ALL WELDS ARE 3 MM CONTINUOUS FILLET WELD, U.N.O.
 3. ALL SHARP EDGES TO BE REMOVED
 4. S.L - SHIP LOOSE.

01	30-05-12	ISSUED FOR FABRICATION	SCAD	SCAD	JLK
REV.	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED

ALSTOM Power Environment
Environmental Control Systems

Competence Center, Aluminium

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EMAL PHASE II - GAS TREATMENT CENTRES (GTC) GTC-5332
DETAILS OF 90° BEND FOR Ø2190 DUCT (D20)

Date	30-05-2012	Drawn by	SCAD	Checked by	SCAD	Approved	JLK	Assembly No.	9.9M-1281	Sub No.	sub no	Scale	1:25
REV.	DATE	DESCRIPTION											

Drawing No. EE3-000567 - 9.9M-1364

#	30-05-2012	ISSUED FOR APPROVAL
A	01-05-2012	ISSUED FOR APPROVAL
REV.	DATE	DESCRIPTION

Iscon
Integrated Steel Construction Co. L.L.C.